







PREFORMED PONDS PE

					
		Preformed pond PE 380 x 780 x 450 mm	Preformed pond PE 750 x 750 x 450 mm	Preformed pond PE 1150 x 750 x 450 mm	Preformed pond PE 1150 x 1550 x 450 mm
Dimensions (L x W x H)	m	0.38 x 0.78 x 0.45	0.75 x 0.75 x 0.45	1.15 x 0.75 x 0.45	1.15 x 1.55 x 0.45
Net weight	kg	2.00	4.50	7.00	14.00
Guarantee* ^{PP.241}	Years	15			
Volume in l	l	80	180	280	600
Description		<ul style="list-style-type: none"> • Robust HDPE pool • Modern, rectangular design • High-strength walls • Stable edge (45 cm high) • Installation only recessed in the ground For above-ground installation a stabilising frame must be used			
Item no.		50758	50759	50760	50761

						
		Preformed pond PE 150	Preformed pond PE 250	Preformed pond PE 500	Preformed pond PE 750	Preformed pond PE 1000
Dimensions (L x W x H)	m	1.20 x 0.80 x 0.45	1.35 x 0.92 x 0.54	1.78 x 1.26 x 0.56	2.10 x 1.40 x 0.60	2.40 x 1.40 x 0.62
Net weight	kg	2.50	3.60	8.80	17.10	19.00
Guarantee* ^{PP.241}	Years	15				
Volume in l	l	150	250	500	750	1000
Description		<ul style="list-style-type: none"> • Preformed plastic ponds for pond sizes up to 1 m³ • Fast and easy planting due to marsh zones and plant zones already integrated in the preformed pond • Easy installation of pumps 				
Item no.		36790	36767	36768	36769	36770

Extras

Top 3 product characteristics

- Natural design of large lakes
- Extremely robust, long service life
- Easy installation with preformed pond zones

Recommendation

Plants in and on the pond not only look nice, but they also offer their own contribution to maintaining the biological balance. Speak with your OASE dealer about optimal planting.

PREFORMED PONDS STONECOR

Easy to mistake for nature

- Incomparable material: Durable, abrasion resistant, impact resistant, as well as weather-resistant; made of linear high-pressure polyethylene LLD-PE
- Grained surface offers ideal conditions for settlement of pond biology
- Perfectly matches nature in form and material
- Unique design – topographically based on the most beautiful lakes in the world
- High inherent stability
- Uniform density of material in the entire preformed pond
- Frost-proof
- Environmentally friendly
- 100% recyclable
- 15 year guarantee^{*P.241}

The deep zones

	Small pond T 60–93 cm	Large pond T 100–110 cm
1	10 cm	12 cm
2	20 cm	25 cm
3	35 cm	35 cm
4	60 cm	80 cm
5	83 cm	110 cm

TECHNICAL DATA

		Preformed pond Aral Sea		Preformed pond Lake Constance		Preformed pond Chiemsee		Preformed pond Lake Titicaca	
		sand	basalt	sand	basalt	sand	basalt	sand	basalt
Dimensions (L x W x H)	m	2.30 x 1.83 x 0.87		2.82 x 1.72 x 0.96		2.70 x 2.17 x 1.17		3.04 x 2.30 x 1.17	
Net weight	kg	68.00		86.00		115.00		144.00	
Guarantee ^{*P.241}	Years	15							
Volume in l	l	1000		1300		2000		2500	
Colour		sand	basalt	sand	basalt	sand	basalt	sand	basalt
Item no.		36994*	36995*	36998*	36999*	37002*	37003*	36988*	36989*

*Not available in GB!

PLANT TABLE

	Wild calla lily	Creeping Jenny	Watercress	Monkey flower	Hanging sedge	Northern bearded sedge	Marsh marigold	Marsh fern	Swamp spurge	Water forget-me-not	Small broad-leafed cat-tail	March gentian	Meadow sweet	Tall bearded iris	Water horsetail	Hemp agrimony	Firecandle	Bogbean	Water plantain	Branched bur weed	Sweet flag	Cattail	Mare's tail	Watermint	Arrow head	
Bank zone	•	•	•	•	•	•	•	•	•	•																
1 10 – 12 cm				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
2 20 – 25 cm										•							•	•	•	•	•	•	•	•	•	
3 35 cm																									•	
4 60 – 80 cm																										
5 83 – 110 cm																										
Floating plants																										

Our Stonecor® preformed ponds offer a lot of living space for a wide variety of plant life with their pronounced deep zones – planting is easy with this table.

INSTALL IT YOURSELF

Easy step-by-step!



1. Location

The ideal pond location is away from deciduous trees and conifers and enjoys approximately 4 – 6 hours of sunlight daily.



2. Tools

For installation you require: Spade, shovel, filler sand, level, yardstick, and a garden hose with water connection.



3. Marking

First, position the preformed pond in the desired location, then mark the contours with sand.



4. Deep zones

This is what the finished marking-out should look like, including all deep zones.



5. Excavation

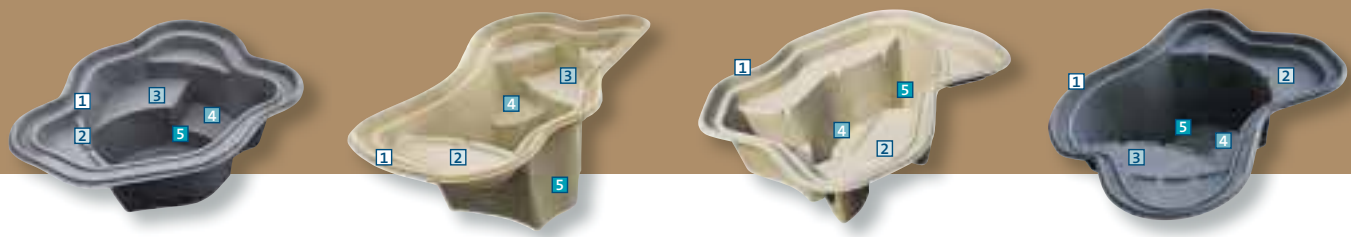
Generously dig out the specific zones of the garden pond.



6. First test

Insert the pond on a trial basis.

Flowering rush	Marsh cinquefoil	Celery-tongued crowfoot	Jointed pondweed	Floating water hyacinth	Common reed	Pickerel weed	Jointed pondweed	Needle spike rush	Water soldier	Common bladderwort	Floating crowfoot	Floating pondweed	Water starwort	Water knotweed	Hardy water lily	Yellow floating heart	South African cape pondweed	Water lily	Water chestnut	American waterweed	White water lily	Yarrow	Amazon Frogbit	Chickweed	
																									Bank zone
•	•	•																							10 – 12 cm
			•	•	•	•	•	•	•																20 – 25 cm
			•	•	•	•	•	•	•	•	•	•	•	•											35 cm
										•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	60 – 80 cm
									•						•	•	•	•	•	•	•	•	•	•	83 – 110 cm
																							•	•	Floating plants



7. Fill-in
Adjust the different depths with filler sand until the finished excavation looks like this.



8. Levelling
The preformed pond is inserted and levelled out in length and width. Then fill with water to approximately 1/3 of the total volume.



9. Backfilling
All around the perimeter wet sand is backfilled under the edge of the preformed pond to fill any cavities.



10. Filling and compensating
In the final step the area around the preformed pond is adapted to the preformed pond with sand, soil, gravel, etc.



11. Edge area decor
Now you can start with the planting and pond design (see plant table).



That's it!
In just a short time, a great result – your own pond is ready!